DRAFT for Carbon Structural Steel



BUREAU OF STANDARDS JAMAICA

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CERTIFICATION MARKS

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Product Certification Marks

Plant Certification Mark



Certification of Agricultural Produce (CAP) Mark



Jamaica-Made Mark

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for
Carbon Structural Steel

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Jamaican Standards establish requirements in relation to commodities, processes and practices, but do not purport to include all the necessary provisions of a contract.

The attention of those using this specification is called to the necessity of complying with any relevant legislation.

Amendments

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NO.	Date of Issue	Remarks	date
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NOTE

Informative Annex – gives additional information intended to assist in the understanding or use of the document. They do not contain requirements.

Normative Annex – gives provisions additional to those in the body of a document. They contain requirements.



National foreword

This standard is an adoption of and is identical to ASTM A36/A36M –14 Standard Specification for Carbon Structural Steel published by ASTM International.

Scope

- 1.1 This specification covers carbon steel shapes, plates, and bars of structural quality for use in riveted, bolted, or welded construction of bridges and buildings, and for general structural purposes.
- 1.2 Supplementary requirements are provided for use where additional testing or additional restrictions are required by the purchaser. Such requirements apply only when specified in the purchase order.
- 1.3 When the steel is to be welded, a welding procedure suitable for the grade of steel and intended use or service is to be utilized. See Appendix X3 of Specification A6/A6M for information on weldability.
- 1.4 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system is to be used independently of the other, without combining values in any way.
- 1.5 The text of this specification contains notes or footnotes, or both, that provide explanatory material. Such notes and footnotes, excluding those in tables and figures, do not contain any mandatory requirements.
- 1.6 For structural products produced from coil and furnished without heat treatment or with stress relieving only, the additional requirements, including additional testing requirements and the reporting of additional test results, of A6/A6M apply.

Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ASTM Standards:

A6/A6M Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling

A27/A27M Specification for Steel Castings, Carbon, for General Application

A307 Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
A325 Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
A325M Specification for Structural Bolts, Steel, Heat Treated 830 MPa Minimum Tensile Strength (Metric)

A500 Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes

A501 Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing

A502 Specification for Rivets, Steel, Structural A563 Specification for Carbon and Alloy Steel Nuts

A563M Specification for Carbon and Alloy Steel Nuts (Metric)

A668/A668M Specification for Steel Forgings, Carbon and Alloy, for General Industrial Use

A1011/A1011M Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-

Alloy with Improved Formability, and Ultra-High Strength





A1018/A1018M Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Carbon, Commercial, Drawing, Structural,

High-Strength Low- Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength

F568M Specification for Carbon and Alloy Steel Externally

This standard is compulsory.

Committee representation

The revision of this standard for the Standards Council, established under the Standards Act, 1969 was carried out under the supervision of the Bureau's Building and Associated Materials Technical Committee, which at the time comprised the following members:

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C Laidlaw Ministry of Transport and Mining

G Martin Concrete Blocks and Aggregates Ltd.

H Chin Jamaica Institutes of Engineers

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Acknowledgment

Acknowledgement is made to ASTM International for permission to adopt ASTM A36/A36M-14.